

PRELIMINARY AMENDMENT
1.53(b) Divisional of 10/080,680

AMENDMENTS TO THE SPECIFICATION

Please replace the present title with the following rewritten title:

~~STRUCTURE AND METHOD OF LEAD WIRE CONNECTION, AND CLAD~~
MATERIAL FOR LEAD WIRE CONNECTION

Amend the specification by inserting before the first line the sentence:

This is a divisional of Application No. 10/080,680 filed February 25, 2002; the disclosure of which is incorporated herein by reference.

Please replace the fourth paragraph on page 13 with the following amended paragraph:

In state where the upper housing 10 is mounted, protrusions 14 formed on the ceiling surface of the upper housing 10 are positioned at regular intervals from the magnetic piece 21 of the diaphragm 20. The protrusions 14 prevent the diaphragm 20 from dropping-out or being deformed when a strong shock is given to the transducer. The protrusions 14 ~~has~~ have a low height enough not to impede the normal oscillation of the diaphragm 20.

Please replace the third paragraph on page 16 with the following amended paragraph:

An upper electrode tool 61 is provided with a built-in heater 62, and supported vertically movable in opposition to a lower electrode tool 63. The heater 62 is supplied with heater electric power from a power source 71. A switch 72 turns operation of the heater 62 on/off. Welding

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electric power is supplied between the electrode tools 61 and 63 from a power source 73. A switch 74 turns ~~Welding~~ the welding operation on/off.

Please replace the third paragraph on page 20 with the following amended paragraph:

Further, when the current capacity of the ~~heat~~ heater 62 is increased and the temperature of the pressure welding tool 64 is raised, the low melting point material 82 located on the lead wire side of the cover material 80 is partially melted, and supplied to the connection portion between the lead wire 23a and the connection land 50a, as shown in FIG. 3B. Accordingly, the low melting point material 82 functions as reinforcing the connection strength, reducing the connection resistance, performing oxidation protection, and so on. Finally, the switch 72 is opened so that the pressure welding tool 64 is moved up.